



# A world where green hydrogen is a commodity

"Affordable green hydrogen is essential for reducing carbon emissions in hard-to-abate sectors such as steelmaking, fertiliser and chemical industries.

Stargate's breakthrough ceramic catalysts will increase the efficiency of the electrolysis process. Our electrolysers reduce the cost of green hydrogen thanks to efficiency at low capital cost.

Our electrode technology received positive test results from the German institute Fraunhofer, and our stacks successfully completed performance testing at ZSW.

We are looking for partners on the journey of building the industry of tomorrow."

**Marko Virkebau** CEO of Stargate Hydrogen





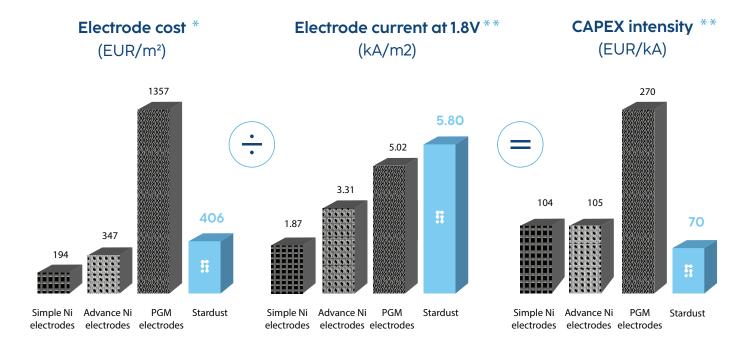
# Stargate develops electrolysers with novel catalysts, called Stardust, highlighted by the European Commission as an IPCEI\*



# Stardust electrode technology

Stargate's innovative catalyst material - Stardust - increases the current density of the electrodes used for green hydrogen production without additional investment.

Higher current densities allow to reduce the stack size and thus CAPEX.



- \* Based on commercial quotations for 4000 cm2 electrodes
- \*\* Electrode current is directly proportional to H2 production. Measured at 5 barg, 80°C, 30% KOH, Zirfon diaphragm, Simple Ni as cathode. 1.8 V/cell = 47.9 kWh/kg H2.
- \*\*\* How much investment is needed at fixed H2 production rate?

#### Pressurised alkaline stacks for system integrators.

Two footprints, unlimited possibilities.

# stellar

The Stellar series is manufactured in the European Union and is offered in different sizes.

- · Industrial installations
- · Lab & Prototyping
- · Max output up to 100 Nm³/h
- · Customizable current density
- Pressurised operation up to 32 barg
- · Designed to fit into a ISO container
- · Integration support



#### Tested by ZSW.

Thomas Ottitsch, Manager of the Electrolysis test field (ElyLab) at ZSW commented: "It was a pleasure working together with Stargate Hydrogen's team to test their alkaline electrolyser stack technology at our test facility "ElyLab" in Stuttgart. Our independence and scientific approach ensures that the results obtained in these tests can be compared to other tests with a high confidence. We measured the average cell voltage in the stack to be lower than 1.85V (at 0.5 A/cm², 15 barg, 70°C), corresponding to a stack-level efficiency of 80% (HHV)."







Performance guarantee



Full Integration support



Fast delivery less than 6 months

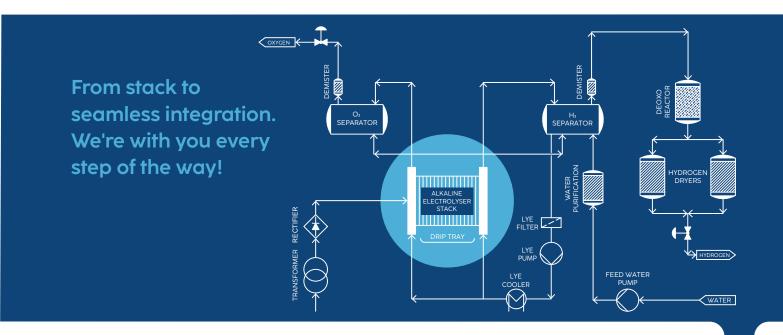


Up to 100 Nm³/h



**High Efficiency** 

#### Stargate Hydrogen enabling the industry of tomorrow



Within a joint development project Stargate delivered its alkaline stacks to **Rockfin's** and **Milani's** custom-built systems.



"We aspire to lead the way in hydrogen technology within Italy and extend our solutions to clients across Europe. With Stargate Hydrogen by our side, we envision a collaborative future and are resolute in our commitment to nurturing a robust and enduring partnership."

Paola Quadri - Tech BU Manager



"The passion for electrolyser stack technology and the determination of the Stargate Team has been crucial to achieve this major milestone. We strongly believe in the long-term potential of hydrogen as a clean energy solution."

Michał Wróblewski, Rockfin CEO



# Next generation electrolysers



Full turn-key solution for green hydrogen applications.

Each 40 ft container has an input power of up to 1 MW and an output of up to 200 Nm3/h, pressurised to 30 bar as output. The systems can be ordered with a 12-month lead time and come with an industry-leading performance guarantee. The electrolysers produce high purity hydrogen that is suitable for a wide range of applications such as chemical feedstock, process heat, blending, transport fuel and energy storage.

# gateway



**High Purity Hydrogen** 



**High Efficiency** 



**Leading Performance** 



**Full Maintenance Support** 



**Low CAPEX** 

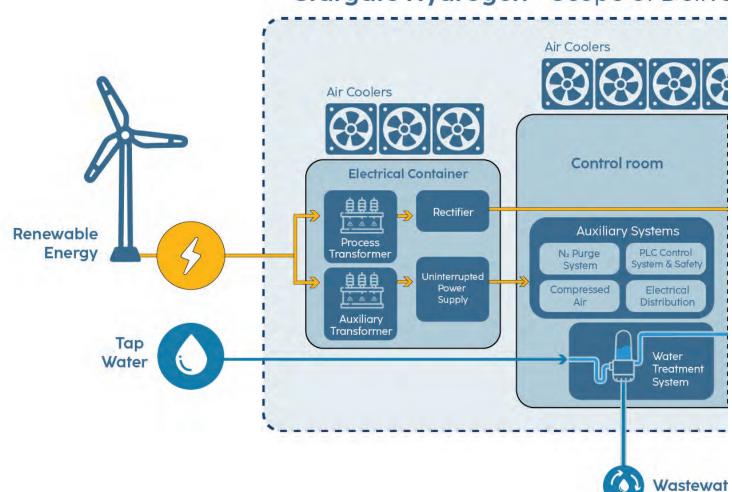


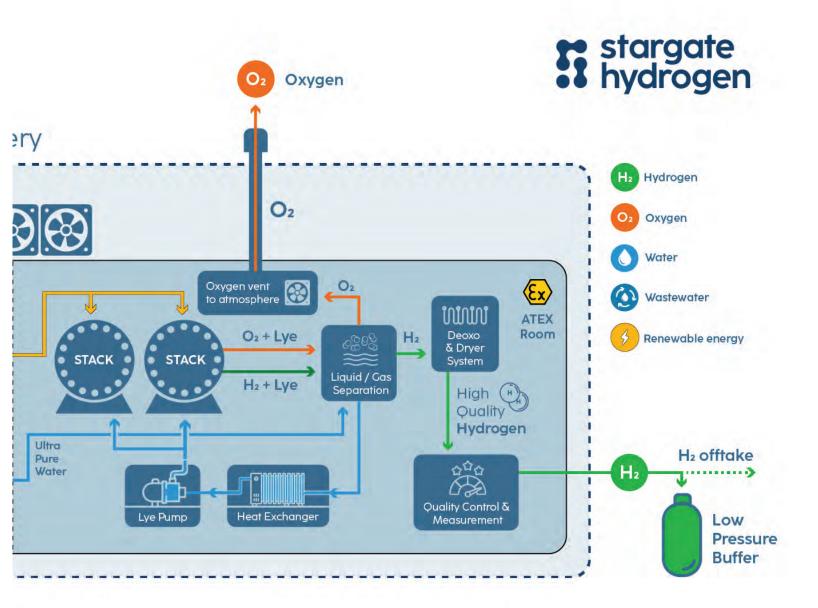
#### **System Diagram**

# gateway

SERIES 200

#### Stargate Hydrogen - Scope of Delive





### Turn-key electrolysers for project developers

# gateway

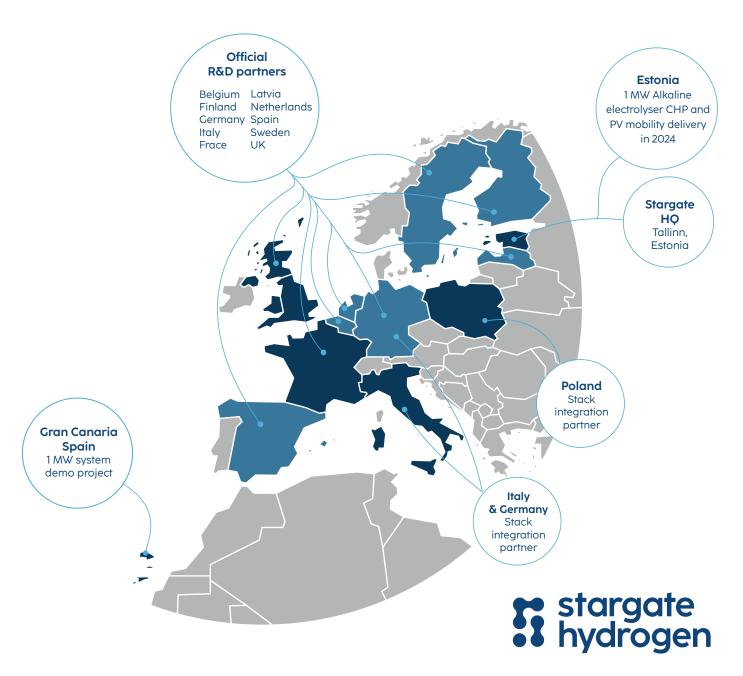
Product	Production capacity Nm³/h (kg/h)	Installed electrical power - kVA	Operating range %	Delivery pressure- barg	System efficiency kWh/kg	Hydrogen purity %	Electrical input	Ambient temperature range -C	Certification
Gateway 200	200 (18)	1200	20-100	30	53-55	>99.999¹	0.4 kV, 3-ph 50/60 Hz	-20 to +40²	CE-mark
Gateway 400	400 (36)	2400	10-100	30	53-55	>99.999¹	0.4 kV, 3-ph 50/60 Hz	-20 to +40²	CE-mark
Gateway 800	800 (72)	4800	5-100	30	53-55	>99.999¹	0.4 kV, 3-ph 50/60 Hz	-20 to +40²	CE-mark
Gateway 1600	1600 (144)	9600	5-100	30	53-55	>99.999¹	0.4 kV, 3-ph 50/60 Hz	-20 to +40²	CE-mark
Gateway 2000	2000 (180)	12000	5-100	30	53-55	>99.999¹	0.4 kV, 3-ph 50/60 Hz	-20 to +40²	CE-mark

<sup>1.</sup> Target purity achievable with optional purification system / 2. Target temperature range available with optional extra package standard: +5 to +40 C

#### The first Gateway electrolyser will operate in Tallinn in 2024, including waste heat recovery for the district heating network



## Stargate in Europe



### **Next Generation** alkaline electrolyser

# gateway



#### **Technical specifications**

Product	Gateway 200	Gateway 400	Gateway 800	Gateway 1600	Gateway 2000
Hydrogen hourly production rate [Nm3/h]	200	400	800	1600	2000
Hydrogen daily production rate [kg/day]	432	864	1728	3456	4320
Hydrogen pressure [barg]	30	30	30	30	30
Hydrogen purity [%] *	> 99.999%	> 99.999%	> 99.999%	> 99.999%	> 99.999%
Installed electrical power [MVA]	1.2	2.4	4.8	9.6	12
Stack consumption [kWh/Nm3]	4.59	4.59	4.59	4.59	4.59
System efficiency (HHV) [%]	69.4%	69.4%	69.4%	69.4%	69.4%
System efficiency (LHV) [%]	58.7%	58.7%	58.7%	58.7%	58.7%
Operating range [%]	20-100%	10-100%	5-100%	5-100%	5-100%
Electrolyte	КОН	КОН	КОН	КОН	КОН
Electrical interface	Low-Voltage substation				
Tap water requirement [I/h]	328	656	1312	2624	3280
System installation location	Outdoors (containerized)	Outdoors (containerized)	Outdoors (containerized)	Outdoors (containerized)	Outdoors (containerized)
Equipment footprint incl. maintenance zones [m2]	155	310	620	1240	1550
Ambient temerature range [°C] **	-20 to +40				
Communication interface	OPC UA				

- \* Target purity achievable with optional purification system
- \*\* Target temperature range available with optional extra package Standard: +5 to +40 °C

#### Pressurised alkaline stacks for

System Integrators.





#### **Technical specifications**

	<b>Max Efficiency</b>	Balanced	<b>High Power</b>
Hydrogen hourly production rate [Nm³/h]	100	100	100
Hydrogen daily production rate [kg/day]	215	215	215
Hydrogen pressure [barg]	32	32	32
Hydrogen purity [%]	>98%	>98%	>98%
Oxygen purity [%]	>98%	>98%	>98%
Stack Consumption [kWh/Nm³]	4.59	4.74	4.84
Stack Consumption [kWh/kg]	51.07	52.74	53.85
Stack Operating temperature [ °C]	80-90	80-90	80-90
Stack rated voltage - BOL [V]	227	189	160
Stack rated voltage - EOL [V]	264	213.4	178.2
Stack rated current [A]	2027	2507	3022
Stack minimum current [A] *	1150	1150	1150
Stack rated power - BOL [kW]	460	474	484
Stack rated power - EOL [kW]	535	535	539
Stack minimum operating point [%]*	55%	45%	38%
Stack efficiency (HHV) [%]	77.2%	74.7%	73.2%
Stack efficiency (LHV) [%]	65.2%	63.1%	61.8%

<sup>\*</sup> Lower minimum load point on request.



# **Notes:**



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